

Incralac Clear Lacquer for Copper and Alloys

Data Sheet Reference: 4.06



Information taken from <http://www.wattyl.com.au/>

Description

An acrylic based protective coating, designed especially for the protection of copper, brass and similar alloys. Suitable for interior or exterior use. Developed by INCRA (International Copper Research Association) for the protection and prevention from tarnishing of copper, brass and similar alloys.

Recommended Uses

Suitable for use on copper domes, plaques and memorials - together with ornaments, light fittings, door knobs and household utensils. Can also be used on copper or brass rangehoods or flues, etc which are not subject to direct flame.

Preparation

Ensure the surface is clean and dry. Remove any existing coating by generously brushing Wattyl Stripaway Paint Remover over all metal areas. Allow sufficient time to soften old material completely, then thoroughly wash down with clean water and dry with a lint-free cloth. Remove all stains with the use of a metal polish. Remove any polish or residue with mineral turps then clean and dry with a lint-free cloth. Do not handle surface again before application of Incralac. Commercial metal cleaners and steel wool should **not** be used.

Finish and Washability

Finish	High Gloss
Washability	Good

General Data

Flash Point	5°C
Recommended Thickness - per coat	Film 60 microns (wet) 5 microns (dry)
Coverage	Approximately 7 square metres per litre at 13 microns, depending on texture of the surface.
Clean Up	Spray equipment should be cleaned with Watty! General Purpose Lacquer Thinners.
Thinning	No thinning required
Drying Time	Touch- 30 minutes (longer under cold or adverse drying conditions). Recoat - 30 minutes
Durability	Interior/Exterior
Colour	Clear

Packaging

Sizes	500 ml 300g aerosol spray pack
Codes	180001
Packaging Group	11
UN No.	1263

Caution

- Ensure adequate ventilation during use.
- Highly Flammable.
- Do not use if surface is below 10°C or in humid conditions.

Material Safety Data Sheet available on request.

Application

Stir contents thoroughly with a flat stirrer before use.

Apply two or three wet coats by aerosol or quality spray equipment.